

SECTION 15000 - GENERAL PLUMBING

GENERAL

- 1.1.1 WORK INCLUDES ALL LABOR, MATERIALS, AND EQUIPMENT NECESSARY FOR THE INSTALLATION OF FUNCTIONAL PLUMBING SYSTEMS AS DESCRIBED IN THESE PLANS AND SPECIFICATIONS.
- 1.1.2 ALL WORK SHALL CONFORM TO THE CURRENT STATE AND LOCAL CODES AND BE APPROVED BY THE AUTHORITY HAVING JURISDICTION. CONTRACTOR SHALL OBTAIN ALL PERMITS AND PAY ALL FEES FOR THE WORK INCLUDED.
- 1.1.3 PROJECT SUBMITTALS, IF REQUESTED CONTRACTOR SHALL SUBMIT FOR APPROVAL ON ALL MATERIALS AND METHODS SHOWN IN THESE PLANS.
- 1.1.4 THESE DRAWINGS ARE IN GENERAL, DIAGRAMMATIC, AND CANNOT SHOW ALL OFFSETS, BENDS, CLEARANCES, OR ISSUES OF GENERAL CONSTRUCTION LOCATION OF ALL FINISHED WORK SHALL BE VERIFIED IN THE FIELD, COORDINATED WITH THE GENERAL CONTRACTOR AND THE ARCHITECT. IN THE EVENT THERE ARE DISCREPANCIES OR DOUBT AS TO THE INTENT OF THESE PLANS AND SPECIFICATIONS, BEFORE ANY WORK, ORDER OF ANY MATERIALS, OR SELECTION OF ANY METHODS OF CONSTRUCTION, THE CONTRACTOR SHALL CONTACT THE ENGINEER IN WRITING FOR CLARIFICATION.

- 1.1.5 UTILITIES- THIS IS AN EXISTING BUILDING. CONTRACTOR SHALL VERIFY EXISTING UTILITY LOCATIONS NOT AS SHOWN ON MEP PLANS. CONTRACTOR SHALL COORDINATE FINAL LOCATIONS WITH EXISTING UTILITY CONNECTIONS.
- 1.1.6 STERILIZE DOMESTIC WATER LINES PER THE LATEST ENVIRONMENTAL HEALTH BULLETINS LOCAL AND STATES CODES.
- 1.1.7 CONTRACTOR SHALL VERIFY AVAILABLE WATER PRESSURE AND SHALL CONTACT THE ENGINEER IN THE EVENT THE WATER PRESSURE IS LESS THAN 85 PSIG.
- 1.1.8 CONTRACTOR SHALL PROVIDE WATER PRESSURE REDUCING VALVE 30-85 PSIG DISCHARGE RANGE IF WATER PRESSURE IS OVER 85 PSIG.
- 1.1.9 FLASH PLUMBING VENTS WITH SHEET LEAD AT LEAST 12" ABOVE ROOF WITH UPPER END TURNED DOWN. VENTS SHALL BE A MINIMUM IF 10 FEET FROM ANY OUTSIDE AIR INTAKE OR OPERABLE WINDOW.

- 1.1.10 ADEQUATELY SUPPORT ALL PIPING WITH PROPER HANGERS TO PREVENT SAGGING, POCKETING AND SWAYING INCLUDE SEISMIC BRACING WITH PROPER HANGERS, WHEN REQUIRED BY CODE.
- 1.1.11 PROVIDE DIELECTRIC ISOLATORS WHERE REQUIRED.
- 1.1.12 INSTALL ISOLATION VALVES WHERE INDICATED OR REQUIRED FOR ISOLATIONS OF ALL FIXTURES IN AN ACCESSIBLE LOCATION.
- 1.1.13 PLUMBING CONTRACTOR SHALL PROVIDE HOT AND COLD WATER PIPING, MAKE ALL FINAL CONNECTIONS AND INSTALL, BOND, AND TEST WATER DEVICES AS REQUIRED BY THE AUTHORITY HAVING JURISDICTION.
- 1.1.14 INSTALL ALL PIPING CONCEALED IN WALLS, PARTITIONS, FURRED OUT SPACES, OR CEILING SPACES. INSTALL SLEEVES FOR ALL PIPES PENETRATING THROUGH WALLS, FLOORS, BEAMS, ETC. AS THEY ARE BEING CONSTRUCTED.
- 1.1.15 VERIFY THE EXACT NUMBER AND LOCATION OF PLUMBING FIXTURES FROM ARCHITECTURAL DRAWINGS.

- 1.1.16 PROPER FITTING ESCUTCHEONS SHALL BE PROVIDED ON ALL PENETRATIONS THROUGH FINISHED SURFACES. SILICONE IN PLACE.
- 1.1.17 ALL PLUMBING FIXTURES SHALL BE NEATLY CALKED WITH SILICONE COMPOUND WHERE FIXTURE MEETS FLOOR/WALL.

WATER SUPPLY PIPING

- 2.1 HOT AND COLD WATER PIPING SHALL BE TYPE L HARD DRAWN COPPER WITH WROUGHT COPPER FITTINGS AND 95/5 TIN-ANTIMONY (LEAD FREE) SOLDER.
- 2.1.2 ROUTE PIPING OVERHEAD.
- 2.1.3 INSULATE ALL HOT, COLD, AND CONDENSATE WATER PIPING RUN IN TRUSS SPACE AND WALLS.
- 2.1.4 INSULATE PIPING WITH JOHNS MANVILLE MICRO-LOK FIBERGLASS PIPE INSULATION 0.23 THERMAL CONDUCTIVITY AT 75 DEGREES F MEAN TEMPERATURE, 0.08 WATER VAPOR PERMEATE MAXIMUM, COMPOSITE THK 25/50 PER ASTM E-84, UL 723 & NFPA 285. JACKETED WITH REINFORCED VAPOR RETARDER FACING AND FACTORY APPLIED LONGITUDINAL ACRYLIC ADHESIVE CLOSURE SYSTEM. MICRO-LOK IS DESIGNED FOR APPLICATION TEMPERATURE OF 0 TO 850 DEGREES F. MICRO-LOK MAY BE PAINTED WITH A LATEX PAINT AFTER INSTALLATION. JACKETED PERFORMANCE OF 0.20 PERMS MAX, ASTM E-96-PROCEDURE A. INSTALL PER PER MANUFACTURERS RECOMMENDATIONS.

- 2.1.5 WHEN REQUIRED INSULATE FITTINGS AND JOINTS AND VALVES UP TO STEM ON ALL PIPING.
- 2.1.6 COLD WATER PIPE INSULATION SHALL BE CONTINUOUS THROUGH WALLS OF FLOORS.

DWV PIPING

- 3.1 WASTE VENT AND ROOF DRAIN PIPING SHALL BE PVC, SERVICE WEIGHT AS APPROVED.
- 3.1.2 MAINTAIN MINIMUM SLOPE OF 1/8 INCH PER FOOT FOR SANITARY SEWER PIPING 4" AND LARGER. MAINTAIN MINIMUM SLOPE OF 1/4 INCH PER FOOT FOR SANITARY SEWER PIPING SMALLER THAN 4".
- 3.1.3 PROVIDE DEEP SEAL TRAPS FOR ALL FLOOR DRAINS.

TESTING

- 4.1.1 TEST WASTE, VENT, WATER, AND ALL OTHER PIPING IN ACCORDANCE WITH LOCAL CODES. OBTAIN WRITTEN DOCUMENTATION OF ANY REQUIRED WITNESS OF TEST AND ACCEPTANCE PIPING FOR THE ARCHITECT.

CLOSEOUT

- 5.1.1 THE PLUMBING CONTRACTOR SHALL INSTRUCT THE OWNER IN PROPER OPERATION AND MAINTENANCE OF ALL EQUIPMENT. THE CONTRACTOR SHALL PROVIDE TWO BOUND COPIES OF AN OPERATIONS MANUAL. UPON COMPLETION, SAID MANUAL SHALL INCLUDE ALL EQUIPMENT OPERATIONS MANUAL, "CUT" SHEETS OF ALL CONTRACTOR SUPPLIED ITEMS USED ON THE PROJECT AND WARRANTY CERTIFICATES.

WARRANTY

- 6.1.1 PLUMBING CONTRACTOR SHALL GUARANTEE IN WRITING ALL LABOR AND MATERIALS FURNISHED AND INSTALLED UNDER THIS SECTION FOR A PERIOD OF ONE YEAR, COVERING MATERIALS AND WORKMANSHIP IS FULLY EXCLUDED FROM THIS GUARANTEE. IN OWNER SUPPLIED EQUIPMENT.

END OF SECTION 15000

SECTION 23123 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

- 1.1 SUMMARY
- A. SECTION INCLUDES:
1. PIPES, TUBES, AND FITTINGS.
 2. PIPING SPECIALTIES.
 3. PIPING AND TUBING JOINING MATERIALS.
 4. VALVES.
 5. PRESSURE REGULATORS.
- 1.2 PERFORMANCE REQUIREMENTS
- A. MINIMUM OPERATING-PRESSURE RATINGS:
1. PIPING AND VALVES- 100 PSIG MINIMUM UNLESS OTHERWISE INDICATED.
 2. SERVICE REGULATORS- 100 PSIG MINIMUM UNLESS OTHERWISE INDICATED.
- B. NATURAL-GAS SYSTEM PRESSURE WITHIN BUILDINGS: 0.5 PSIG OR LESS.
- C. DELEGATED DESIGN DESIGN RESTRAINTS AND ANCHORS FOR NATURAL-GAS PIPING AND EQUIPMENT, INCLUDING COMPREHENSIVE ENGINEERING ANALYSIS BY A QUALIFIED PROFESSIONAL ENGINEER, USING PERFORMANCE REQUIREMENTS AND DESIGN CRITERIA INDICATED.

1.3 ACTION SUBMITTALS

- A. PRODUCT DATA: FOR EACH TYPE OF PRODUCT INDICATED.
1. DETAIL FABRICATION AND ASSEMBLY OF SEISMIC RESTRAINTS WHEN REQUIRED FOR PROJECT.
2. DESIGN CALCULATIONS CALCULATE REQUIREMENTS FOR SELECTING SEISMIC RESTRAINTS WHEN REQUIRED FOR PROJECT.

1.4 CLOSEOUT SUBMITTALS

- A. OPERATION AND MAINTENANCE DATA.

1.5 QUALITY ASSURANCE

- A. STEEL SUPPORT WELDING QUALIFICATIONS: QUALIFY PROCEDURES AND PERSONNEL ACCORDING TO AWS D11/D11M, "STRUCTURAL WELDING CODE - STEEL."
- B. PIPE WELDING QUALIFICATIONS: QUALIFY PROCEDURES AND OPERATORS ACCORDING TO ASME BOILER AND PRESSURE VESSEL CODE.

PART 2 - PRODUCTS

- 2.1 PIPES, TUBES, AND FITTINGS
- A. STEEL PIPE: ASTM A53/A53M, BLACK STEEL, SCHEDULE 40, TYPE E OR S, GRADE B.
1. MALLEABLE-IRON THREADED FITTINGS: ASME B16.3, CLASS 150, STANDARD PATTERN.
 2. WROUGHT-STEEL WELDING FITTINGS: ASTM A 234/A 234M FOR BUTT WELDING AND SOCKET WELDING.
 3. UNIONS: ASME B16.39, CLASS 150, MALLEABLE IRON WITH BRASS-TO-IRON SEAT, GROUND JOINT, AND THREADED ENDS.
 4. PROTECTIVE COATING FOR UNDERGROUND PIPING: FACTORY-APPLIED, THREE-LAYER COATING OF EPOXY, ADHESIVE, AND PE.
 5. JOINT COVER KITS: EPOXY PAINT, ADHESIVE, AND HALF-SHRINK PE SLEEVES.

2.2 PIPING SPECIALTIES

- A. APPLIANCE FLEXIBLE CONNECTORS:
1. INDOOR, FIXED-APPLIANCE FLEXIBLE CONNECTORS: COMPLY WITH ANSI Z21.24.
 2. INDOOR, MOVABLE-APPLIANCE FLEXIBLE CONNECTORS: COMPLY WITH ANSI Z21.69.
 3. OUTDOOR, APPLIANCE FLEXIBLE CONNECTORS: COMPLY WITH ANSI Z21.75.
 4. CORRUGATED STAINLESS-STEEL TUBING WITH POLYMER COATING.
5. OPERATING-PRESSURE RATING: 0.5 PSIG.
6. END FITTINGS: ZINC-COATED STEEL.
7. THREADED ENDS: COMPLY WITH ASME B1.20.1.
8. MAXIMUM LENGTH: 24 INCHES.

- B. QUICK-DISCONNECT DEVICES: COMPLY WITH ANSI Z21.41.
1. COPPER-ALLOY CONVENIENCE OUTLET AND MATCHING PLUG CONNECTOR.
 2. NITRILE SEALS.
 3. HAND OPERATED WITH AUTOMATIC SHUTOFF WHEN DISCONNECTED.
 4. FOR INDOOR OR OUTDOOR APPLICATIONS.

- C. Y-PATTERN STRAINERS:
1. BODY: ASTM A 126, CLASS B, CAST IRON WITH BOLTED COVER AND BOTTOM DRAIN CONNECTION.
 2. END CONNECTIONS: THREADED ENDS FOR NPS 2 AND SMALLER.
 3. STRAINER SCREEN: 40-MESH STARTUP STRAINER, AND PERFORATED STAINLESS-STEEL BASKET WITH 50 PERCENT FREE AREA.
 4. CWP RATING: 125 PSIG.
- D. WEATHERPROOF VENT CAP: CAST- OR MALLEABLE-IRON INCREASER FITTING WITH CORROSION-RESISTANT WIRE SCREEN, WITH FREE AREA AT LEAST EQUAL TO CROSS-SECTIONAL AREA OF CONNECTING PIPE AND THREADED-END CONNECTION.

- 2.3 JOINING MATERIALS
- A. JOINT COMPOUND AND TAPE: SUITABLE FOR NATURAL GAS.
- B. WELDING FILLER METALS: COMPLY WITH AWS D10.2/D10.2M FOR WELDING MATERIALS APPROPRIATE FOR WALL THICKNESS AND CHEMICAL ANALYSIS OF STEEL PIPE BEING WELDED.
- C. BRAZING FILLER METALS: ALLOY WITH MELTING POINT GREATER THAN 1000 DEG F COMPLYING WITH AWS B5.18/B5.18M. BRAZING METALS CONTAINING MORE THAN 0.05 PERCENT PHOSPHORUS ARE PROHIBITED.

2.4 MANUAL GAS SHUTOFF VALVES

- A. GENERAL REQUIREMENTS FOR METALLIC VALVES, NPS 2 AND SMALLER, COMPLY WITH ASME B16.33.
1. CVP RATING: 125 PSIG.
 2. THREADED ENDS: COMPLY WITH ASME B1.20.1.
 3. DRYSEAL THREADS ON FLARE ENDS: COMPLY WITH ASME B1.20.3.
 4. TAMPERPROOF FEATURE: LOCKING FEATURE FOR VALVES INDICATED IN "UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE" ARTICLES.
5. LISTING LISTED AND LABELED BY AN NRTL ACCEPTABLE TO AUTHORITIES HAVING JURISDICTION FOR VALVES 1 INCH AND SMALLER.
6. SERVICE MARK: VALVES 1-1/4 INCHES TO NPS 2 SHALL HAVE INITIALS "WOG" PERMANENTLY MARKED ON VALVE BODY.

B. ONE-PIECE, BRONZE BALL VALVE WITH BRONZE TRIM MSS SP-110.

1. BODY: BRONZE, COMPLYING WITH ASTM B 584.
2. BALL: CHROME-PLATED BRASS.
3. STEM: BRONZE; BLOWOUT PROOF.
4. SEATS: REINFORCED TFE; BLOWOUT PROOF.

5. PACKING: SEPARATE PACKNUT WITH ADJUSTABLE-STEM PACKING THREADED ENDS.
6. ENDS: THREADED, FLARED, OR SOCKET AS INDICATED IN "UNDERGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE" AND "ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE" ARTICLES.
7. CWP RATING: 600 PSIG.
8. LISTING: VALVES NPS 1 AND SMALLER SHALL BE LISTED AND LABELED BY AN NRTL ACCEPTABLE TO AUTHORITIES HAVING JURISDICTION.
9. SERVICE: SUITABLE FOR NATURAL-GAS SERVICE WITH "WOG" INDICATED ON VALVE BODY.

2.5 EARTHQUAKE VALVES

- A. EARTHQUAKE VALVES: COMPLY WITH ASSE 25.
1. LISTING LISTED AND LABELED BY AN NRTL ACCEPTABLE TO AUTHORITIES HAVING JURISDICTION.
 2. MAXIMUM OPERATING PRESSURE: 5 PSIG.
 3. CAST-ALUMINUM BODY WITH NICKEL-PLATED CHROME STEEL INTERNAL PARTS.
 4. NITRILE-RUBBER VALVE WASHER.
 5. TEST WINDOWS FOR VISUAL INDICATION OF VALVE POSITION.
 6. THREADED END CONNECTIONS COMPLYING WITH ASME B1.20.1.
 7. WALL MOUNTING BRACKET WITH BUBBLE LEVEL INDICATOR.

2.6 PRESSURE REGULATORS

- A. GENERAL REQUIREMENTS:
1. SINGLE STAGE AND SUITABLE FOR NATURAL GAS.
 2. STEEL JACKET AND CORROSION-RESISTANT COMPONENTS.
 3. ELEVATION COMPENSATOR.
 4. END CONNECTIONS: THREADED FOR REGULATORS NPS 2 AND SMALLER.
- B. LINE PRESSURE REGULATORS: COMPLY WITH ANSI Z21.80.
1. BODY AND DIAPHRAGM CASE: CAST IRON OR DIE-CAST ALUMINUM.
 2. SPRINGS: ZINC-PLATED STEEL; INTERCHANGEABLE.
 3. DIAPHRAGM PLATE: ZINC-PLATED STEEL.
 4. SEAT DISC: NITRILE RUBBER RESISTANT TO GAS IMPURITIES, ABRASION, AND DEFORMATION AT THE VALVE PORT.
 5. ORIFICE: ALUMINUM; INTERCHANGEABLE.
 6. SEAL PLUG: ULTRAVIOLET-STABILIZED, MINERAL-FILLED NYLON.

7. SINGLE-PORT, SELF-CONTAINED REGULATOR WITH DRIFTFLO, NO LARGER THAN REQUIRED FOR PRESSURE INLET, AND NO PRESSURE SENSING PIPING EXTERNAL TO THE REGULATOR.
8. PRESSURE REGULATOR SHALL MAINTAIN DISCHARGE PRESSURE SETTING DOWNSTREAM, AND NOT EXCEED 150 PERCENT OF DESIGN DISCHARGE PRESSURE AT SHUTOFF.
9. OVERPRESSURE PROTECTION DEVICE: FACTORY MOUNTED ON PRESSURE REGULATOR.
10. ATMOSPHERIC VENT: FACTORY- OR FIELD-INSTALLED, STAINLESS-STEEL SCREEN IN OPENING IF NOT CONNECTED TO VENT PIPING.
11. MAXIMUM INLET PRESSURE: REFER TO DRAWINGS.

- 4.1 PIPING JOINT CONSTRUCTION
- A. REAM ENDS OF PIPES AND TUBES AND REMOVE BURRS.
- B. REMOVE SCALE, SLAG, DIRT, AND DEBRIS FROM INSIDE AND OUTSIDE OF PIPE AND FITTINGS BEFORE ASSEMBLY.
- C. THREADED JOINTS
1. THREAD PIPE WITH TAPERED PIPE THREADS COMPLYING WITH ASME B1.20.1.
 2. CUT THREADS FULL AND CLEAN USING SHARP DIE.
 3. REAM THREADED PIPE ENDS TO REMOVE BURRS AND RESTORE FULL INSIDE DIAMETER OF PIPE.
 4. APPLY APPROPRIATE TAPE OR THREAD COMPOUND TO EXTERNAL PIPE THREADS UNLESS DRYSEAL THREADING IS SPECIFIED.
5. DAMAGED THREADS: DO NOT USE PIPE OR PIPE FITTINGS WITH THREADED ENDS THAT ARE CRACKED OR DAMAGED. DO NOT USE PIPE SECTIONS THAT HAVE CRACKED OR OPEN WELDS.
- D. WELDED JOINTS:
1. CONSTRUCT JOINTS ACCORDING TO AWS D10.2/D10.2M, USING QUALIFIED PROCESSES AND WELDING OPERATORS.
 2. BEVEL PLAIN ENDS OF STEEL PIPE.
 3. PATCH FACTORY-APPLIED PROTECTIVE COATING AS RECOMMENDED BY MANUFACTURER AT FIELD WELDS AND WHERE DAMAGE TO COATING OCCURS DURING CONSTRUCTION.
- E. BRAZED JOINTS: CONSTRUCT JOINTS ACCORDING TO AWS'S "BRAZING HANDBOOK," "PIPE AND TUBE" CHAPTER.

4.2 HANGER AND SUPPORT INSTALLATION

- A. WHERE REQUIRED BY CODE, INSTALL SEISMIC RESTRAINTS ON PIPING COMPLY WITH REQUIREMENTS FOR SEISMIC-RESTRAINT DEVICES SPECIFIED IN ADOPTED CODES.
- B. COMPLY WITH REQUIREMENTS FOR PIPE HANGERS AND SUPPORTS SPECIFIED IN SECTION 308 OF THE VIRGINIA PLUMBING CODE.
- C. INSTALL HANGERS FOR HORIZONTAL STEEL PIPING WITH THE FOLLOWING MAXIMUM SPACING AND MINIMUM ROD SIZES:
1. NPS 1 AND SMALLER: MAXIMUM SPAN, 96 INCHES; MINIMUM ROD SIZE, 3/8 INCH.
 2. NPS 1-1/4: MAXIMUM SPAN, 108 INCHES; MINIMUM ROD SIZE, 3/8 INCH.
 3. NPS 1-1/2 AND NPS 2: MAXIMUM SPAN, 108 INCHES; MINIMUM ROD SIZE, 3/8 INCH.
 4. NPS 3/4 AND LARGER: MAXIMUM SPAN, 96 INCHES; MINIMUM ROD SIZE, 3/8 INCH.

4.3 CONNECTIONS

- A. INSTALL NATURAL-GAS PIPING ELECTRICALLY CONTINUOUS, AND BONDED TO GAS APPLIANCE EQUIPMENT GROUNDING CONDUCTOR OF THE CIRCUIT POWERING THE APPLIANCE ACCORDING TO NFPA 70.
- B. INSTALL PIPING ADJACENT TO APPLIANCES TO ALLOW SERVICE AND MAINTENANCE OF APPLIANCES.
- C. CONNECT PIPING TO APPLIANCES USING MANUAL GAS SHUTOFF VALVES AND UNIONS. INSTALL VALVE WITHIN 72 INCHES OF EACH GAS-FIRED APPLIANCE AND EQUIPMENT. INSTALL UNION BETWEEN VALVE AND APPLIANCES OR EQUIPMENT.
- D. SEDIMENT TRAPS: INSTALL TEE FITTING WITH CAPPED NIPING FOR DIRTION TO FORM DRIP, AS CLOSE AS PRACTICAL TO INLET OF EACH APPLIANCE.

4.4 PAINTING

- A. PRIME INTERIOR GAS PIPING BEFORE INSTALLATION. COMPLETE INSTALLATION OF GAS PIPING BEFORE ROOF DECK IS PAINTED. CONFORM TO THE ARCHITECTURAL SPECIFICATIONS FOR PAINTING AND FOR TOUCH-UP ON THE JOB SITE.
- B. PRIME AND PAINT EXTERIOR GAS PIPING BEFORE INSTALLATION. CONFORM TO THE ARCHITECTURAL SPECIFICATIONS FOR PAINTING AND FOR TOUCH-UP ON THE JOB SITE.
- 4.5 LABELING AND IDENTIFYING
- A. COMPLY WITH REQUIREMENTS IN SECTION 280553 IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT FOR PIPING AND VALVE IDENTIFICATION.
- B. INSTALL DETECTABLE WARNING TAPE DIRECTLY ABOVE GAS PIPING, 12 INCHES BELOW FINISHED GRADE, EXCEPT 6 INCHES BELOW SUBGRADE UNDER PAVEMENTS AND SLABS.

4.6 FIELD QUALITY CONTROL

- A. TEST, INSPECT, AND PURGE NATURAL GAS ACCORDING TO NFPA 54 AND AUTHORITIES HAVING JURISDICTION.
- B. NATURAL-GAS PIPING WILL BE CONSIDERED DEFECTIVE IF IT DOES NOT PASS TESTS AND INSPECTION.
- C. PREPARE TEST AND INSPECTION REPORTS.

3.10 OUTDOOR PIPING SCHEDULE

- A. UNDERGROUND NATURAL-GAS PIPING SHALL BE THE FOLLOWING:
1. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS, COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS.
- C. CONTAINMENT CONDUIT: STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS. COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.

3.11 INDOOR PIPING SCHEDULE

- A. ABOVEGROUND, BRANCH PIPING NPS 1 AND SMALLER SHALL BE THE FOLLOWING:
1. STEEL PIPE WITH MALLEABLE-IRON FITTINGS AND THREADED JOINTS.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND THREADED JOINTS.
- B. ABOVEGROUND, DISTRIBUTION PIPING SHALL BE ONE OF THE FOLLOWING:
1. STEEL PIPE WITH MALLEABLE-IRON FITTINGS AND THREADED JOINTS.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS.
- D. CONTAINMENT CONDUIT: STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS. COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.

3.12 VALVE INSTALLATION

- A. INSTALL MANUAL GAS SHUTOFF VALVE FOR EACH GAS APPLIANCE AHEAD OF CORRUGATED STAINLESS-STEEL TUBING OR COPPER CONNECTOR.
- B. INSTALL UNDERGROUND VALVES WITH VALVE BOXES.
- C. INSTALL REGULATORS AND OVERPRESSURE PROTECTION DEVICES WITH MAINTENANCE ACCESS SPACE ADEQUATE FOR SERVICING AND TESTING.
- D. WHEN REQUIRED FOR PROJECT, INSTALL EARTHQUAKE VALVES ABOVEGROUND OUTSIDE BUILDINGS ACCORDING TO LISTING.

- 4.1 PIPING JOINT CONSTRUCTION
- A. REAM ENDS OF PIPES AND TUBES AND REMOVE BURRS.
- B. REMOVE SCALE, SLAG, DIRT, AND DEBRIS FROM INSIDE AND OUTSIDE OF PIPE AND FITTINGS BEFORE ASSEMBLY.
- C. THREADED JOINTS
1. THREAD PIPE WITH TAPERED PIPE THREADS COMPLYING WITH ASME B1.20.1.
 2. CUT THREADS FULL AND CLEAN USING SHARP DIE.
 3. REAM THREADED PIPE ENDS TO REMOVE BURRS AND RESTORE FULL INSIDE DIAMETER OF PIPE.
 4. APPLY APPROPRIATE TAPE OR THREAD COMPOUND TO EXTERNAL PIPE THREADS UNLESS DRYSEAL THREADING IS SPECIFIED.
5. DAMAGED THREADS: DO NOT USE PIPE OR PIPE FITTINGS WITH THREADED ENDS THAT ARE CRACKED OR DAMAGED. DO NOT USE PIPE SECTIONS THAT HAVE CRACKED OR OPEN WELDS.
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1. CONSTRUCT JOINTS ACCORDING TO AWS D10.2/D10.2M, USING QUALIFIED PROCESSES AND WELDING OPERATORS.
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 3. PATCH FACTORY-APPLIED PROTECTIVE COATING AS RECOMMENDED BY MANUFACTURER AT FIELD WELDS AND WHERE DAMAGE TO COATING OCCURS DURING CONSTRUCTION.
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4.3 CONNECTIONS

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1. STEEL PIPE WITH MALLEABLE-IRON FITTINGS AND THREADED JOINTS.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS.
- D. CONTAINMENT CONDUIT: STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS. COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.

3.12 VALVE INSTALLATION

- A. INSTALL MANUAL GAS SHUTOFF VALVE FOR EACH GAS APPLIANCE AHEAD OF CORRUGATED STAINLESS-STEEL TUBING OR COPPER CONNECTOR.
- B. INSTALL UNDERGROUND VALVES WITH VALVE BOXES.
- C. INSTALL REGULATORS AND OVERPRESSURE PROTECTION DEVICES WITH MAINTENANCE ACCESS SPACE ADEQUATE FOR SERVICING AND TESTING.
- D. WHEN REQUIRED FOR PROJECT, INSTALL EARTHQUAKE VALVES ABOVEGROUND OUTSIDE BUILDINGS ACCORDING TO LISTING.

- 4.1 PIPING JOINT CONSTRUCTION
- A. REAM ENDS OF PIPES AND TUBES AND REMOVE BURRS.
- B. REMOVE SCALE, SLAG, DIRT, AND DEBRIS FROM INSIDE AND OUTSIDE OF PIPE AND FITTINGS BEFORE ASSEMBLY.
- C. THREADED JOINTS
1. THREAD PIPE WITH TAPERED PIPE THREADS COMPLYING WITH ASME B1.20.1.
 2. CUT THREADS FULL AND CLEAN USING SHARP DIE.
 3. REAM THREADED PIPE ENDS TO REMOVE BURRS AND RESTORE FULL INSIDE DIAMETER OF PIPE.
 4. APPLY APPROPRIATE TAPE OR THREAD COMPOUND TO EXTERNAL PIPE THREADS UNLESS DRYSEAL THREADING IS SPECIFIED.
5. DAMAGED THREADS: DO NOT USE PIPE OR PIPE FITTINGS WITH THREADED ENDS THAT ARE CRACKED OR DAMAGED. DO NOT USE PIPE SECTIONS THAT HAVE CRACKED OR OPEN WELDS.
- D. WELDED JOINTS:
1. CONSTRUCT JOINTS ACCORDING TO AWS D10.2/D10.2M, USING QUALIFIED PROCESSES AND WELDING OPERATORS.
 2. BEVEL PLAIN ENDS OF STEEL PIPE.
 3. PATCH FACTORY-APPLIED PROTECTIVE COATING AS RECOMMENDED BY MANUFACTURER AT FIELD WELDS AND WHERE DAMAGE TO COATING OCCURS DURING CONSTRUCTION.
- E. BRAZED JOINTS: CONSTRUCT JOINTS ACCORDING TO AWS'S "BRAZING HANDBOOK," "PIPE AND TUBE" CHAPTER.

4.2 HANGER AND SUPPORT INSTALLATION

- A. WHERE REQUIRED BY CODE, INSTALL SEISMIC RESTRAINTS ON PIPING COMPLY WITH REQUIREMENTS FOR SEISMIC-RESTRAINT DEVICES SPECIFIED IN ADOPTED CODES.
- B. COMPLY WITH REQUIREMENTS FOR PIPE HANGERS AND SUPPORTS SPECIFIED IN SECTION 308 OF THE VIRGINIA PLUMBING CODE.
- C. INSTALL HANGERS FOR HORIZONTAL STEEL PIPING WITH THE FOLLOWING MAXIMUM SPACING AND MINIMUM ROD SIZES:
1. NPS 1 AND SMALLER: MAXIMUM SPAN, 96 INCHES; MINIMUM ROD SIZE, 3/8 INCH.
 2. NPS 1-1/4: MAXIMUM SPAN, 108 INCHES; MINIMUM ROD SIZE, 3/8 INCH.
 3. NPS 1-1/2 AND NPS 2: MAXIMUM SPAN, 108 INCHES; MINIMUM ROD SIZE, 3/8 INCH.
 4. NPS 3/4 AND LARGER: MAXIMUM SPAN, 96 INCHES; MINIMUM ROD SIZE, 3/8 INCH.

4.3 CONNECTIONS

- A. INSTALL NATURAL-GAS PIPING ELECTRICALLY CONTINUOUS, AND BONDED TO GAS APPLIANCE EQUIPMENT GROUNDING CONDUCTOR OF THE CIRCUIT POWERING THE APPLIANCE ACCORDING TO NFPA 70.
- B. INSTALL PIPING ADJACENT TO APPLIANCES TO ALLOW SERVICE AND MAINTENANCE OF APPLIANCES.
- C. CONNECT PIPING TO APPLIANCES USING MANUAL GAS SHUTOFF VALVES AND UNIONS. INSTALL VALVE WITHIN 72 INCHES OF EACH GAS-FIRED APPLIANCE AND EQUIPMENT. INSTALL UNION BETWEEN VALVE AND APPLIANCES OR EQUIPMENT.
- D. SEDIMENT TRAPS: INSTALL TEE FITTING WITH CAPPED NIPING FOR DIRTION TO FORM DRIP, AS CLOSE AS PRACTICAL TO INLET OF EACH APPLIANCE.

4.4 PAINTING

- A. PRIME INTERIOR GAS PIPING BEFORE INSTALLATION. COMPLETE INSTALLATION OF GAS PIPING BEFORE ROOF DECK IS PAINTED. CONFORM TO THE ARCHITECTURAL SPECIFICATIONS FOR PAINTING AND FOR TOUCH-UP ON THE JOB SITE.
- B. PRIME AND PAINT EXTERIOR GAS PIPING BEFORE INSTALLATION. CONFORM TO THE ARCHITECTURAL SPECIFICATIONS FOR PAINTING AND FOR TOUCH-UP ON THE JOB SITE.
- 4.5 LABELING AND IDENTIFYING
- A. COMPLY WITH REQUIREMENTS IN SECTION 280553 IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT FOR PIPING AND VALVE IDENTIFICATION.
- B. INSTALL DETECTABLE WARNING TAPE DIRECTLY ABOVE GAS PIPING, 12 INCHES BELOW FINISHED GRADE, EXCEPT 6 INCHES BELOW SUBGRADE UNDER PAVEMENTS AND SLABS.

4.6 FIELD QUALITY CONTROL

- A. TEST, INSPECT, AND PURGE NATURAL GAS ACCORDING TO NFPA 54 AND AUTHORITIES HAVING JURISDICTION.
- B. NATURAL-GAS PIPING WILL BE CONSIDERED DEFECTIVE IF IT DOES NOT PASS TESTS AND INSPECTION.
- C. PREPARE TEST AND INSPECTION REPORTS.

3.10 OUTDOOR PIPING SCHEDULE

- A. UNDERGROUND NATURAL-GAS PIPING SHALL BE THE FOLLOWING:
1. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS, COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS.
- C. CONTAINMENT CONDUIT: STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS. COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.

3.11 INDOOR PIPING SCHEDULE

- A. ABOVEGROUND, BRANCH PIPING NPS 1 AND SMALLER SHALL BE THE FOLLOWING:
1. STEEL PIPE WITH MALLEABLE-IRON FITTINGS AND THREADED JOINTS.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND THREADED JOINTS.
- B. ABOVEGROUND, DISTRIBUTION PIPING SHALL BE ONE OF THE FOLLOWING:
1. STEEL PIPE WITH MALLEABLE-IRON FITTINGS AND THREADED JOINTS.
 2. STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS.
- D. CONTAINMENT CONDUIT: STEEL PIPE WITH WROUGHT-STEEL FITTINGS AND WELDED JOINTS. COAT PIPE AND FITTINGS WITH PROTECTIVE COATING FOR STEEL PIPING.

3.12 VALVE INSTALLATION

- A. INSTALL MANUAL GAS SHUTOFF VALVE FOR EACH GAS APPLIANCE AHEAD OF CORRUGATED STAINLESS-STEEL TUBING OR COPPER CONNECTOR.
- B. INSTALL UNDERGROUND VALVES WITH VALVE BOXES.
- C. INSTALL REGULATORS AND OVERPRESSURE PROTECTION DEVICES WITH MAINTENANCE ACCESS SPACE ADEQUATE FOR SERVICING AND TESTING.
- D. WHEN REQUIRED FOR PROJECT, INSTALL EARTHQUAKE VALVES ABOVEGROUND OUTSIDE BUILDINGS ACCORDING TO LISTING.

- 4.1 PIPING JOINT CONSTRUCTION
- A. REAM ENDS OF PIPES AND TUBES AND REMOVE BURRS.
- B. REMOVE SCALE, SLAG, DIRT, AND DEBRIS FROM INSIDE AND OUTSIDE OF PIPE AND FITTINGS BEFORE ASSEMBLY.
- C. THREADED JOINTS
1. THREAD PIPE WITH TAPERED PIPE THREADS COMPLY